



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6205G03632-3G-PO

Job Sheet 191231



Part No: RBW6205G03632-3G-PO **Job Qty:** 2 pcs

Part Name: Main Rotor Trim Tab Bending Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/25/19

Job Tracking No:

Due Date: 4/22/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW6205G03632-3G Rev.2 IPP Rev. A 18.10.10 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	2 pcs	04/22/19	4/22/19	0.00	0.00	Purchasing - 1		
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	2 pcs	4/22/19	4/22/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S175307



Part: RBW6205G03632-3G

Job No: 191231

Serial No/Batch: S175307

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 04/25/19

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					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
					QC 6 - 42	
					QC 6 - 9	
120 QC 6	2 pcs	4/22/19	0.00 0.00		QC 6 - 68	DAS APR 30 2019 68
					QC 6 - 61	9-89
					Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
130 Packaging 3-1 - Stock - B4B	2 pcs	4/22/19	0.00 0.00		Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	DAS 28
					Packaging 3 - 7 - B4B	9-89
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - FG	2 pcs	4/22/19	0.00 0.00		QC 21 - FG - 21	DAS MAY 01 2019
					QC 21 - FG - 70	21
					QC 21 - SA - 53	9-89

Part Op **100** - (Purchasing) Issue P/O: _____ MANUFACTURE RBW6005G00131-3G AS PER DWG Supplier: METEC

Descriptions: Certificate of conformity is required

110 - (Receive & Inspect for Damage & Mat'l Certs)

120 - (QC6- All purchased or subcontracted products)

130 - (Identify as per dwg & Stock Location: _____)

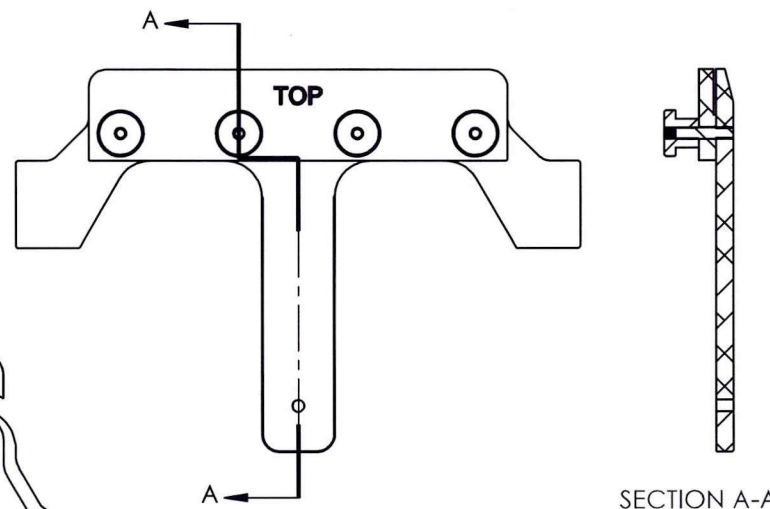
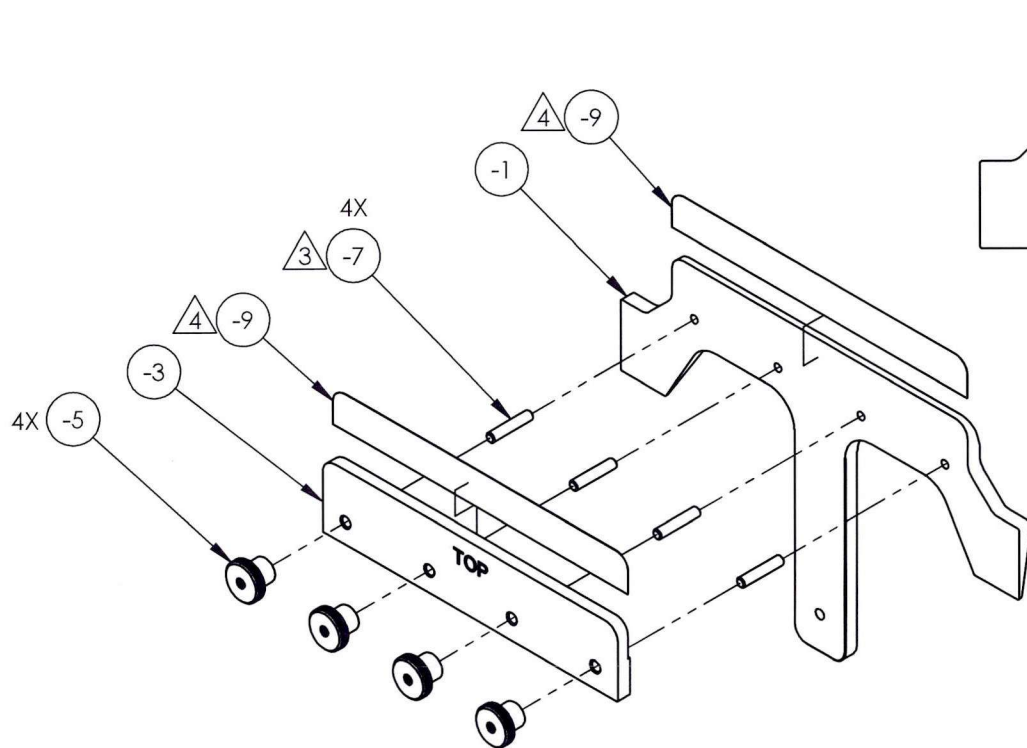
140 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
RBW6205G03632-3GP	Main Rotor Trim Tab Bending Tool	2 Ea (1 ea)	100-Purchasing	5175304
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW6205G03632-3GP	2	0	0
Part Specifications				
Specifications could not be found.				

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CH'D -7 P/N FROM 95412A69, CH'D FINISH & SPEC FROM PRIME W/ AVIATION PRIMER 902, PAINT YELLOW, MIL-PRF-81352C TYPE III OR EQUIVALENT -1 & -3 PER R.W. ADDED MISSING DIM'S FOR TOOLING HOLE, ADDED 'ON HANDLE' TO .015 X 45° CHAMFER, CH'D DIM .787 TO .716 & 100° TO 99.44°, CH'D HOLE DIAMETER FROM Ø.250 TO .257 PER G.E.	3/28/2011	RJC	
1A		CH'D -1 AND -3 FINISH FROM POWDER COAT YELLOW #13538.	9/20/2012	RJC	SE
1B		CH'D TITLEBLOCK WAS RED BARN IS DART. CH'D DIM TOLERANCE NON-CRITICAL DIM.	9/22/2014	DJN	GE
2	15-0320	-3 ADDED "FILL W/ WHITE PAINT" TO ENGRAVE NOTE. -9 CH'D QTY WAS 2 IS A/R.	10/2/2015	DPD	JAG



NOTE:

1. PART OF KIT RBW6205G03532-3G.
2. REF. AGUSTA T/N: 3G6205G03632.
3. LOCTITE 262 -7 TO -1.
4. -9 AS REQUIRED; CUT TO FIT.

DART AEROSPACE	
TITLE M/R TRIM TAB BENDING TOOL ASSY.	
DWG NO. RBW6205G03632-3G	REV 2
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/8 ANGLES ± 5°	DRAWN BY: CLOUGH APPROVED: D Weil HEAT TREAT FINISH SPEC USED ON MODEL AGUSTA AW139
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SCALE 1:4 DATE 2/2/2011 SHEET 1 OF 3

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	HANDLE	6061		2
			-3	1	CLAMP	6061		3
		B/O	-5	4	KNURLED KNOB	S.S.	1/4-28, Ø1 X 3/4 (MCMMASTER-CARR #60205K81)	1
		B/O	-7	4	STUD	S.S.	1/4-28 X 1-1/4 (MCMMASTER-CARR #95412A569)	1
		B/O	-9	A/R	TEFLON TAPE	TEFLON	.005 X 1	1



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042699



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042699

PO Date: 2/25/19

Due Date: 4/22/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	191228	RBW1805G01731-3GP			Mast Vibration Absorber Removal Tool REV 3	Firmed	-	4/22/19	2 Ea	0 Ea	2 Ea	\$1,280.00/Ea	\$2,560.00
2	191230	RBW6005G01531-3GP			Dial Indicator Main Rotor Damper Support REV 2	Firmed	-	4/22/19	2 pcs	0 pcs	2 pcs	\$900.00/pcs	\$1,800.00
3	191231	RBW6205G03632-3GP			Main Rotor Trim Tab Bending Tool REV 2	Firmed	-	4/22/19	2 Ea	0 Ea	2 Ea	\$897.00/Ea	\$1,794.00
4	191232	RBW6205G03832-3GP			Main Rotor Blade Blocking/Protecting Assembly REV 5	Firmed	-	4/22/19	2 Ea	0 Ea	2 Ea	\$2,065.00/Ea	\$4,130.00
Grand Total:												\$10,284.00	



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PURCHASE ORDER
PO042699



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

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Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Att. Patrick Lussier
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 25076
Shipment Date: 25-Apr-2019
Ship Via: our truck
Order Number: 3543
Order Date: 02/25/19

Customer Code: DART
Phone: (613) 632-9577
PO Number: PO042699
Terms: Net 60 Days

----- Quantity -----								Job
<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>B/O</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u>	<u>Number</u>
3	2	2	0	0	EA	RBW6205G03632-3GP M/R Trim Tab Bending Tool Assy	2	3543-03

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By
Att. Patrick Lussier



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	P.O. Number
2	RBW6205G03632-3GP	M/R Trim Tab Bending Tool Assy	2	42699

MATERIAL: supplied by METEC

DAS
68
9-89

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

George Theoret

Vankleek Hill, April 25, 2019